

Yamato

Checkweigher

J series

INNOVATION IN MOTION



Checkweigher J series



Evolution of **Yamato** standard model

The J Series checkweigher is an evolution of the already successful I Series range of Yamato weighers. Improved productivity, easy operation and versatility ensure this model is relevant across a wide range of industries.



Industry leading performance

Speed:

480 ppm

max.
45%
up*

Accuracy:

Industry No.1

±0.07g

max.
65%
up*

*Compared to conventional model

Easy operation

- Higher visibility 10.4 inch color touch screen
- Easy initial settings and daily operation
- Controller can be separated from the main body **option**

*Cable max length 10m

Reliability & Safety

- Maintenance information function
- Reject verification function **option**

Industry leading performance

Speeds of 480ppm with an accuracy of $\pm 0.07g$

New load cell

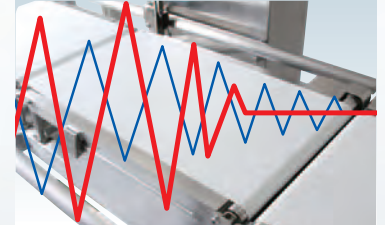
New type high rigid cell shortens the settle time therefore resulting in high speed and high accuracy weighing.

Wide variety of conveyor sizes

A variety of conveyor sizes are available allowing products to be weighed at the maximum speed and accuracy.

Dual load cell (option)

Where floor vibration is an issue, the loadcell can remove low frequency vibration therefore maintaining high accuracy weighing.



Easy operation

10.4 inch color touch screen offers higher visibility and better usability.

Easy initial setting

Yamatos 'Automatic program set up' allows initial settings to be performed without any complicated parameters.



Easy initial settings and daily operation

Easy screen control & visibility

A highly visible and clear screen format for ease of operation

Removable Controller (option)

The control unit (screen) can be removed from the main body and located up to 10m away.

In addition, adjustable angle of controller does not limit operator's working place and improve the work efficiency.



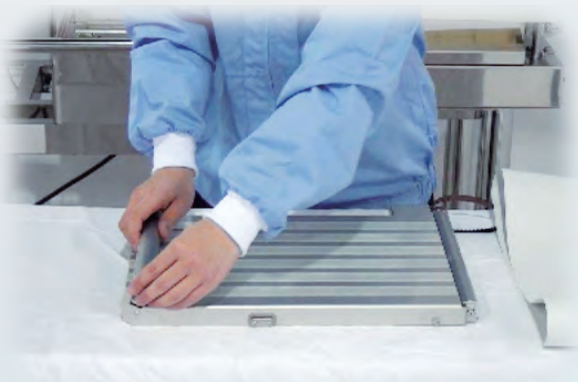
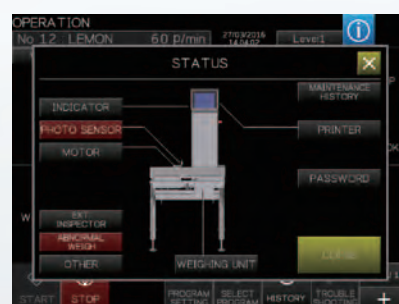


Easy cleaning & maintenance

Error and alert functions

Monitoring errors such as weigh error, photo sensor error, motor error and so on and alert them.

Showing the point of the error and how to recover it to minimize the downtime.



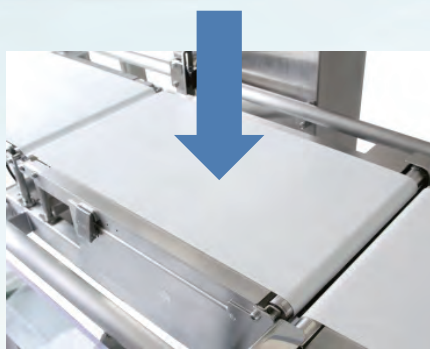
Parts replacement alert function

An indicator shows when consumable parts require replacement, this technology can then reduce down time.

MAINTENANCE HISTORY				
No. 12 LEMON 60 p/min 7/18/2018 14:02 Level3				
CHECK	ITEM	LAST DATE/TIME	CUT/OP	RESET
EXPAN- DABLE	MOTOR WT CONV	7/18/2018 13:54:53	4800:00	RESET
ALL	MOTOR RJ CONV	7/18/2018 13:54:50	4800:00	RESET
MOTOR	MOTOR OP CONV 3	7/18/2018 0:00	8000:00	RESET
PULLEY(M)	MOTOR OP CONV 2	7/18/2018 0:00	8000:00	RESET
PULLEY(S)	MOTOR OP CONV 3	7/18/2018 0:00	8000:00	RESET
C.BELT	MOTOR OP CONV 4	7/18/2018 0:00	8000:00	RESET
T.BELT	MOTOR OP CONV 5	7/18/2018 0:00	8000:00	RESET
RJ	PULLEY(M) INFO CONV	7/18/2018 13:54:50	4800:00	RESET
BATTERY	PULLEY(M) WT CONV	7/18/2018 13:54:53	4800:00	RESET

High capacity load cell

The loadcell can withstand up to 1000% of its maximum capacity therefore providing greater protection against accidental damage cleaning or maintenance work.



Shorten maintenance time

By unitizing the parts, the maintenance and repair time are shortened.



Tool free maintenance

The conveyor system has minimal components and can be removed and re attached easily and without the use of tools.



Outstanding food safety

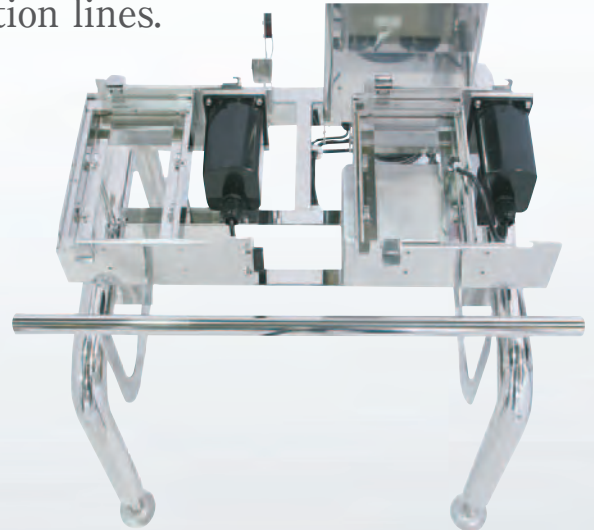
J series Checkweigher is HACCP and GMP compliant and provides high level of hygienic safety for wide range of production lines.

Tubular framework

The tubular framework is SUS with an open frame structure which minimizes dust accumulation.

Compliant with food hygiene law

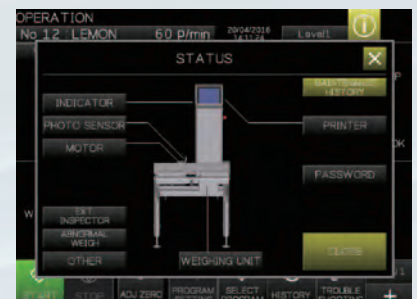
The conveyor belt is fully compliant and meets food hygiene laws.



Reliability & safety

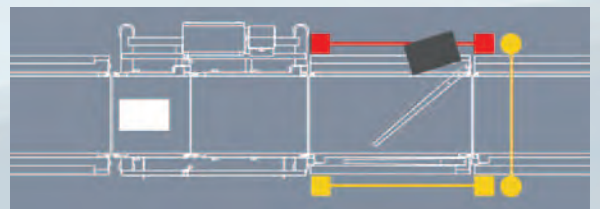
Item Alert

The clear display indicates any areas of concern that needs to be checked prior to daily operation.



Reject verification (option)

By installing sensors at rejecter, it can confirm whether defective products are being properly rejected and prevent those products from being passed on to the next conveyor.



Environmental responsiveness

Eco-Design manufacturing

- The backlight is automatically turned off when the unit is not in operation for a specified period of time.
- The conveyor can also be stopped automatically when the unit is not operated for a period of time in order to save energy.
- Minimizes the environmental impact by reducing the number of components.
- Compliant with RoHS

Overall flexibility

Wide pass line height variation

The line height and overall length of conveyors can be changes to suit your specific factory requirements.



Options

- Reject Device
- Pass line height variations
- Reject verification function
- Signal light
- Tri-colored light
- Buzzer
- Printer
- Dual load cell
- BCD product input
- Feedback
- Automatically conveyors stop function
- Controller can be separated from the main body with cable.
- Wireless LAN function
- Data acquisition software
- Wind cover (main body & rejecter)
- RS232C
- Ethernet
- External indicator
- Conveyor support
- BCD product output
- Transfer plate

*Please contact us if you have other requirements.



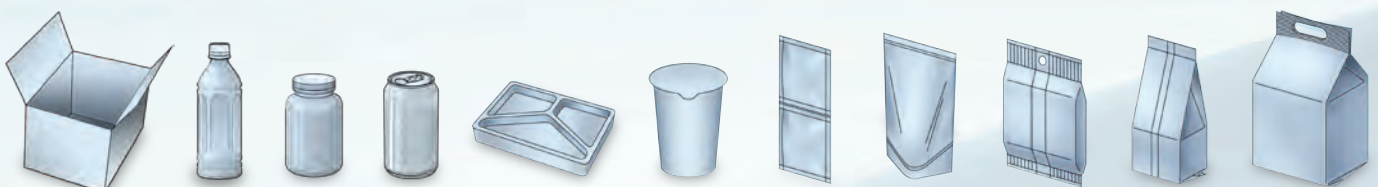
***** TOTAL *****			
START TIME	01/03/2016	10:00:00	
END TIME	01/03/2016	10:10:00	
MACHINE CODE 1:	M1	0	
MACHINE CODE 2:	M2	0	
MACHINE CODE 3:	M3	0	
PROGRAM NO. 1			
NAME	YAMATO SMP		
HI LIMIT		+5.0g	
TARGET		100.0g	
LO LIMIT		-5.0g	
DYNAMIC COMP		+0.1g	
PT WEIGHT		0.0g	
OVER	0.0kg	0pcs	
ACCEPT	50.0kg	500pcs	
UNDER	0.0kg	0pcs	
ABNORMAL		0pcs	
EXT. NG		0pcs	
METAL		0pcs	
X-RAY		0pcs	
TOTAL	50.0kg	500pcs	
PASS	50.0kg	500pcs	

Print Sample



Tri-colored light

Handling capability



Combination Checkweigher and metal detector systems

Slim line and full size units available,
checkweigh and metal detect in one process and save on line space.

Features

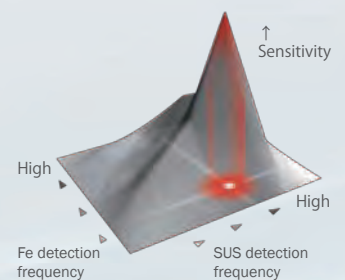


One-process for metal detection and checkweigher

- Combination solution can reduce the foot print of the machine, and investment and maintenance cost.
- Unified control for program change

High sensitivity

- Utilizing simultaneous 2 frequencies from 4 types allowing higher sensitivity measurements to detect contaminants
- Original digital signal processing allows stable detecting sensitivity.

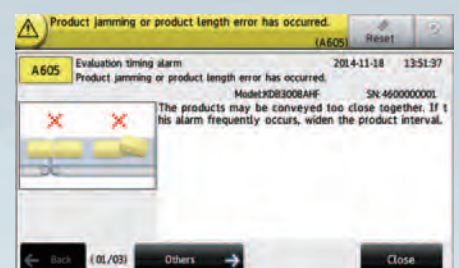


Reliable detecting sensitivity

- self diagnostics through motion monitoring sensor fitted within the head
- Automatic temperature compensation

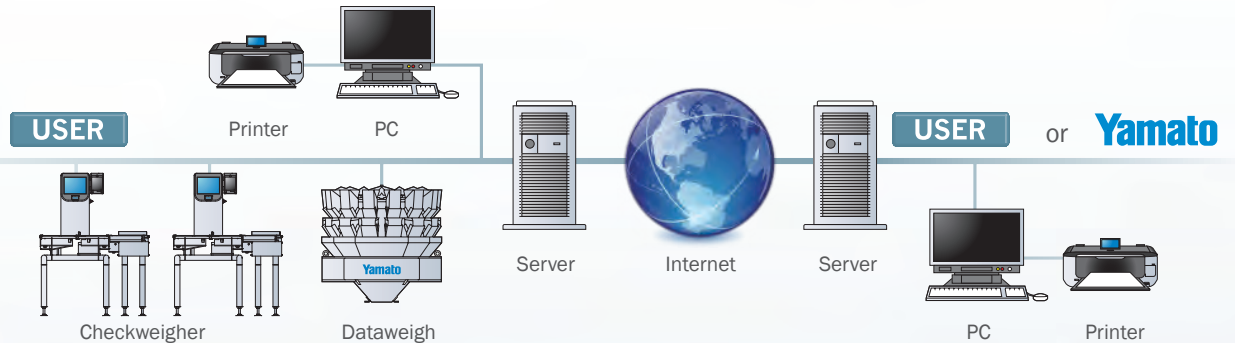
Ease of operation

- Advanced high-definition color touch screen provides ease of operation and visibility. In addition, new auto-setting algorithm enables easy setup.
- Maintenance support guide indicates the resource of the trouble and how to solve the issue thus reduces downtime.



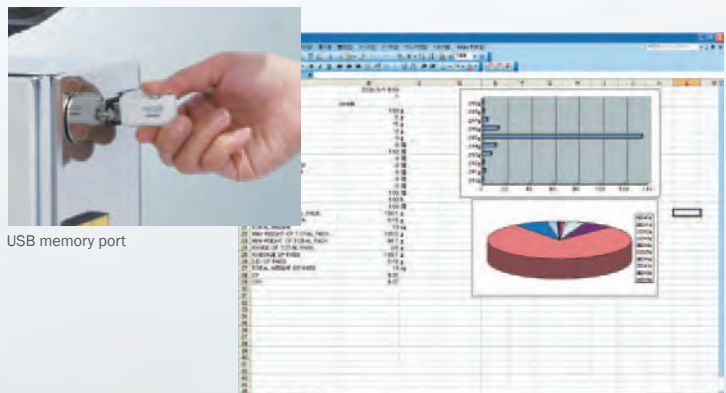
Network Connection Capabilities

The J Series has the ability to network with other devices.



● Recording history and data

The operation history and production data is automatically recorded and transferred to a PC or saved to a USB stick. This allows manipulation and interrogation of the data for verification and analysis purposes.

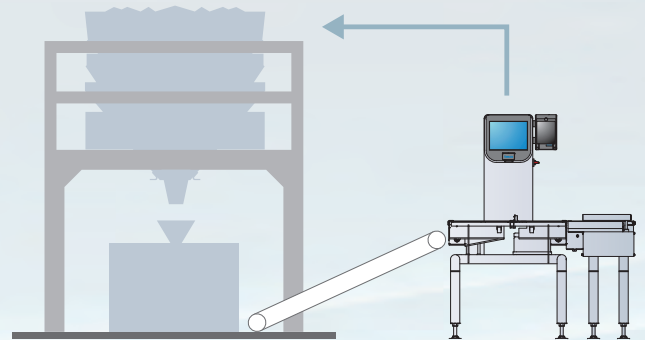


Making use of cumulative production data

Feedback control with Dataweigh Multihead Weigher

● Feed back control

When coupled with a Yamato Multihead Weigher, the checkweigher can feed back exact and actual weight so that the Multihead (Dataweigh) can adjust its weighing process. This function results in reduced giveaway and savings in labour costs.

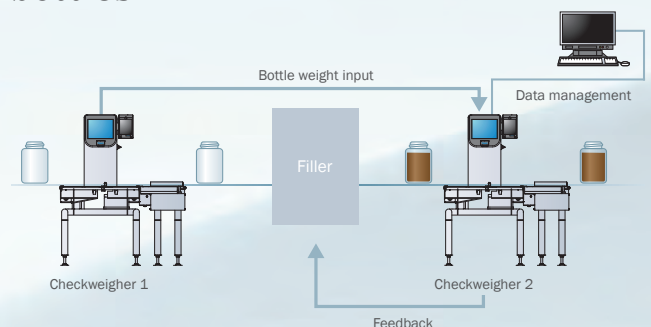


Net Weight Fill Function

Suitable for the case of variable volume bottles

● Net weight fill function

Checkweigher one weighs the empty container, then the filler inserts the contents. Checkweigher two weighs the filled container, calculates the net weight and feeds back that net weight to the filler for more accurate feeding.



Small type

CSJ06L / CSJ06LM

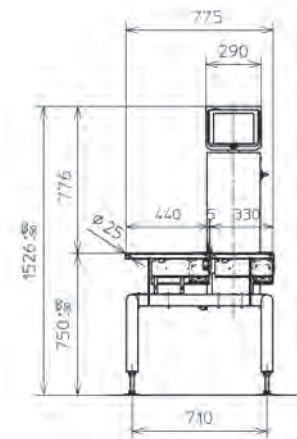
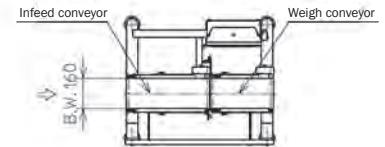
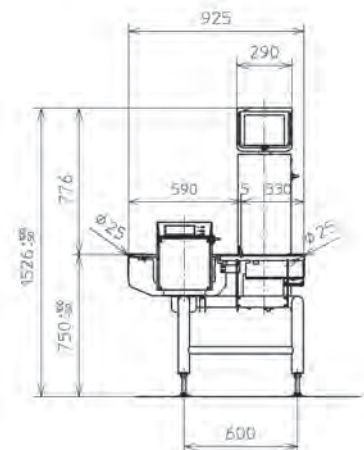
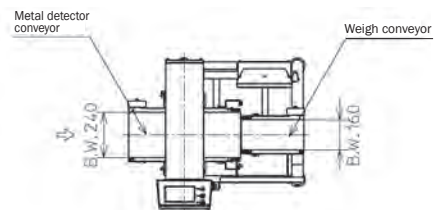
- Range: 6~600g
- Max accuracy: $\pm 0.07g$
- Max speed: 480ppm

Standard specification

Model			CSJ06L/CE3100	CSJ06LM/CE3100
Range			6~600g	
Minimum graduation			0.05g	
*Accuracy (Max.)			±0.07g	
*Speed (Max.)			480ppm	
Belt speed			6~116m/min	
Max sensitivity	Pass height	80mm	—	Feφ0.4mm SUSφ0.7mm
		95mm	—	—
		120mm	—	Feφ0.45mm SUSφ0.85mm
		125mm	—	—
IP protection class			IP30	
Power supply			AC100~240V±10%, 50/60Hz, single phase 150VA	AC100~120, 200~240V±10%, 50/60Hz, single phase 250VA
Operating environment			0~40℃ Relatively humidity 30% to 85%, Non-condensing	
Program number			300	

*Depend on product characteristics.

Dimensions (mm)

Checkweigher
CSJ06L-00 / CE3100Combination checkweigher and metal detector system
CSJ06LM-00 / CE3100

CSJ06L Conveyor

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CSJ06L	480	160	330	160	240	575
	480		440		240	685
	350		330		330	665
	350		440		330	775
	260		330		440	775
	260		440		440	885
	480	240	440	240	240	685
	350		330		330	665
	350		440		330	775
	260		330		440	775
	260		440		440	885

Standard specification

CSJ06LM Conveyor

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CSJ06LM	480	240	590	160	240	835
	350				330	925
	260				440	1035
	480			240	240	835
	350				330	925
	260				440	1035

Standard specification

Small type

CSJ22L / CSJ22LM

- Range: 20~2,200g
- Max accuracy: $\pm 0.2g$
- Max speed: 480ppm

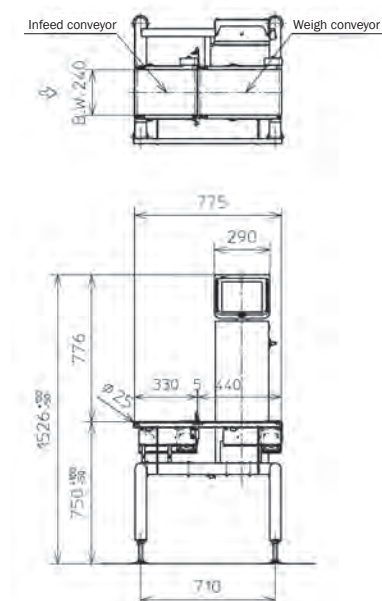
Standard specification

Model			CSJ22L/CE3100	CSJ22LM/CE3100
Range			20~2,200g	
Minimum graduation			0.1g	
*Accuracy (Max.)			±0.2g	
*Speed (Max.)			480ppm	
Belt speed			6~116m/min	
Max sensitivity	Pass height	80mm	—	Feφ0.4mm SUSφ0.7mm
		95mm	—	—
		120mm	—	Feφ0.45mm SUSφ0.85mm
		125mm	—	—
IP protection class			IP30	
Power supply			AC100~240V±10%, 50/60Hz, single phase 150VA	AC100~120, 200~240V±10%, 50/60Hz, single phase 250VA
Operating environment			0~40℃ Relatively humidity 30% to 85%, Non-condensing	
Program number			300	200

*Depend on product characteristics.

Dimensions (mm)

Checkweigher CSJ22L-00 / CE3100



CSJ22L Conveyor

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CSJ22L	480	160	440	160	240	685
	350		330		330	665
	350		440		330	775
	260		330		440	775
	260		440		440	885
	480	240	440	240	240	685
	350		330		330	665
	350		440		330	775
	260		330		440	775
	260		440		440	885

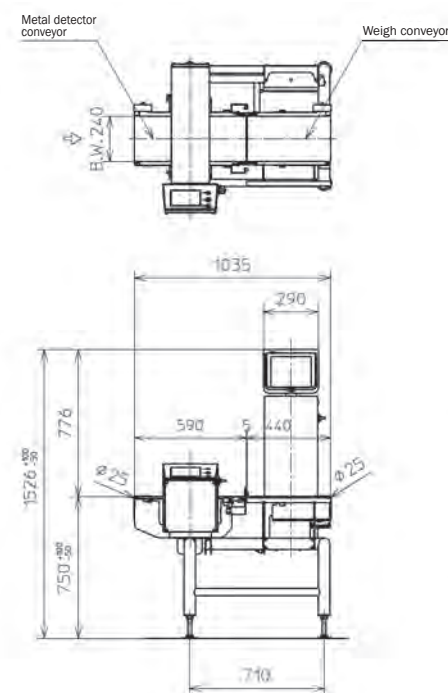
Standard specification

CSJ22LM Conveyor

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CSJ22LM	480	240	590	160	240	835
	350				330	925
	260				440	1035
	480			240	240	835
	350				330	925
	260				440	1035

Standard specification

Combination checkweigher and metal detector system CSJ22LM-00 / CE3100



Small type

CSJ33L / CSJ33LM

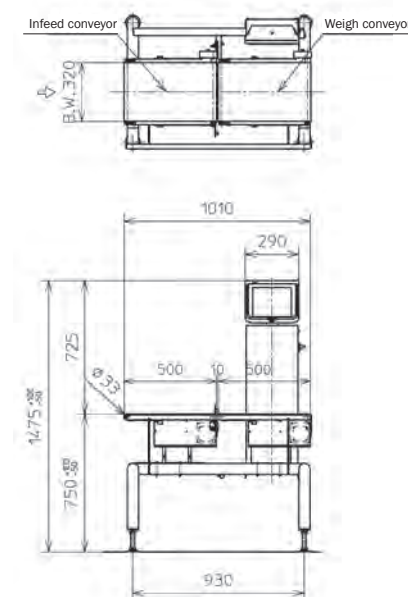
- Range: 30~3,300g
- Max accuracy: $\pm 0.2g$ (Minimum graduation 0.1g)
 $\pm 0.3g$ (Minimum graduation 0.2g)
- Max speed: 310ppm

Standard specification

Model			CSJ33L/CE3100		CSJ33LM/CE3100	
Range			30~3,300g			
Minimum graduation			0.1g	0.2g	0.1g	0.2g
*Accuracy (Max.)			±0.2g	±0.3g	±0.2g	±0.3g
*Speed (Max.)			310ppm	190ppm	310ppm	190ppm
Belt speed			5~75m/min	5~76m/min	5~75m/min	5~76m/min
Max sensitivity	Pass height	80mm	—		Feφ0.4mm SUSφ0.7mm	—
		95mm	—		—	Feφ0.45mm SUSφ0.85mm
		120mm	—		Feφ0.45mm SUSφ0.85mm	—
		125mm	—		—	Feφ0.5mm SUSφ0.9mm
IP protection class			IP30			
Power supply			AC100~240V±10%, 50/60Hz, single phase 150VA		AC100~120, 200~240V±10%, 50/60Hz, single phase 250VA	
Operating environment			0~40℃ Relatively humidity 30% to 85%, Non-condensing			
Program number			300			

*Depend on product characteristics.

Dimensions (mm)

Checkweigher
CSJ33L-00 / CE3100

CSJ33L Conveyor

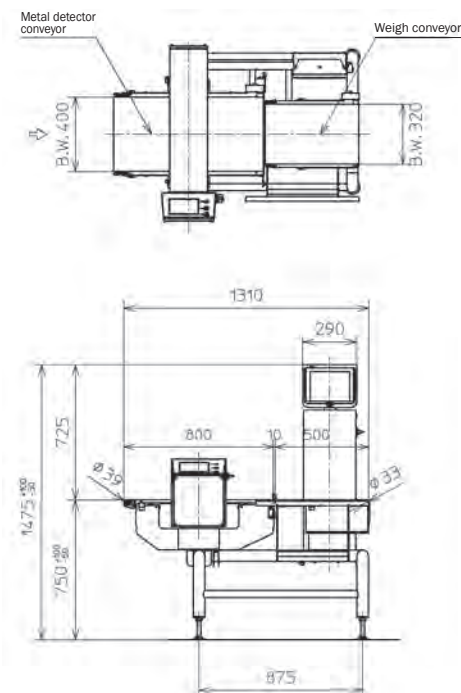
Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CSJ33L	310	240	440	240	240	685
	220		330		330	665
	220		440		330	775
	170		330		440	775
	170		440		440	885
	190	320	400	320	400	810
	190		500		400	910
	190		600		400	1010
	150		400		500	910
	150		500		500	1010
	150		600		500	1110
	120		400		600	1010
	120		500		600	1110
	120		600		600	1210

Standard specification

CSJ33LM Conveyor

Model		Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
			Infeed conveyor		Weigh conveyor		
			Width	Length	Width	Length	
CSJ33LM	310	240	590	240	240	840	
	220				330	930	
	170				440	1040	
	190	400	800	320	400	1210	
	150				500	1310	
	120				600	1410	

Standard specification

Combination checkweigher and metal detector system
CSJ33LM-00 / CE3100

Medium Type

CMJ06LM

- Range:60~6,000g
- Max accuracy:±1.0g
- Max speed:150ppm

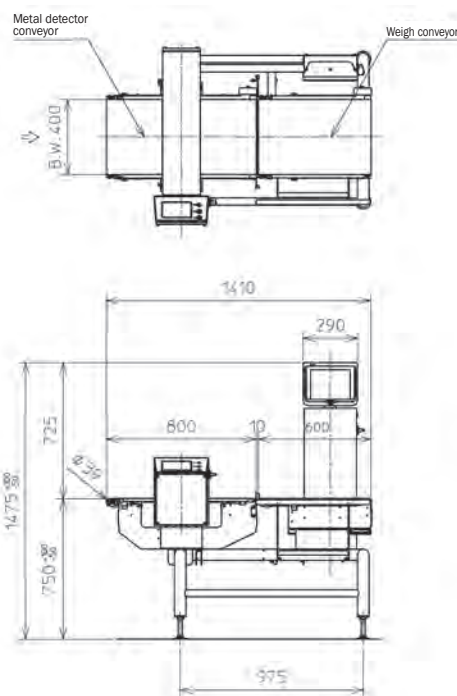
Standard specification

Model			CMJ06LM/CE3100
Range			60～6,000g
Minimum graduation			0.5g
*Accuracy (Max.)			±1.0g
*Speed (Max.)			150ppm
Belt speed			4～60m/min
Max sensitivity	Pass height	80mm	—
		95mm	Feφ0.45mm SUSφ0.85mm
		120mm	—
		125mm	Feφ0.5mm SUSφ0.9mm
IP protection class			IP30
Power supply			AC100～120, 200～240V ±10%、50/60Hz, single phase, 350VA
Operating environment			0～40℃ Relatively humidity 30% to 85%, Non-condensing
Program number			300

*Depend on product characteristics.

Dimensions (mm)

Combination checkweigher and metal detector system
CMJ06LM / CE3100



CMJ06LM Conveyor

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CMJ06LM	150	400	800	320	400	1210
	120				500	1310
	100				600	1410
	150			400	400	1210
	120				500	1310
	100				600	1410

Standard specification

Medium Type

CMJ12L

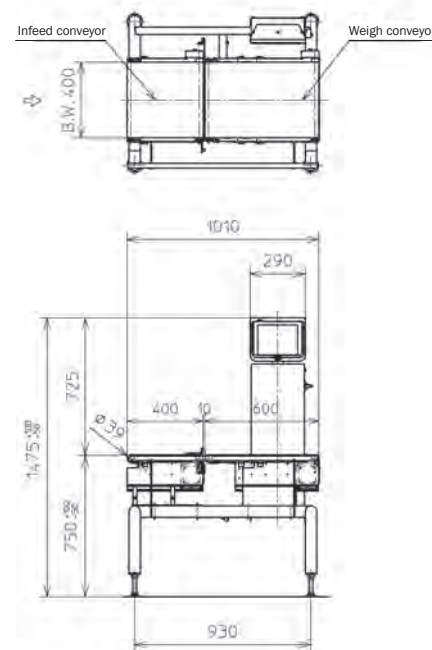
- Range:60~12,000g
- Max accuracy:±1.0g
- Max speed:150ppm

■ Standard specification

Model	CMJ12L/CE3100
Range	60~12,000g
Minimum graduation	0.5g
*Accuracy (Max.)	±1.0g
*Speed (Max.)	150ppm
Belt speed	4~60m/min
IP protection class	IP30
Power supply	AC100~240V ±10%, 50/60Hz, single phase, 250VA
Operating environment	0~40°C Relatively humidity 30% to 85%, Non-condensing
Program number	300

*Depend on product characteristics.

■ Dimensions (mm)

Checkweigher
CMJ12L-00 / CE3100**CMJ12L Conveyor**

Model	Max speed (pcs / min)	Conveyor dimension (mm)				Machine length (mm)
		Infeed conveyor		Weigh conveyor		
		Width	Length	Width	Length	
CMJ12L	150	320	400	320	400	810
	150		500		400	910
	150		600		400	1,010
	120		400		500	910
	120		500		500	1,010
	120		600		500	1,110
	100		400		600	1,010
	100		500		600	1,110
	100		600		600	1,210
	150	400	400	400	400	810
	150		500		400	910
	150		600		400	1,010
	120		400		500	910
	120		500		500	1,010
	120		600		500	1,110
	100		400		600	1,010
	100		500		600	1,110
	100		600		600	1,210

 Standard specification

Medium Type

CMJ30L

- Range: 0.3kg ~ 30kg
- Max accuracy: $\pm 2g$
- Max speed: 50ppm

Standard specification

Model	CMJ30L/CE3100
Range	0.3~30kg
Minimum graduation	2g
*Accuracy (Max.)	$\pm 2g$
*Speed (Max.)	50ppm
Belt speed	2~31m/min
IP protection class	IP30
Power supply	AC100~240V $\pm 10\%$, 50/60Hz, single phase, 150VA
Operating environment	0~40°C Relatively humidity 30% to 85%, Non-condensing
Program number	300

*Depend on product characteristics.

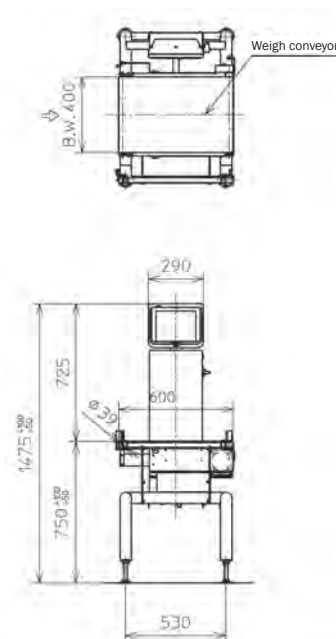
CMJ30L Conveyor

Model	Max speed (pcs / min)	Conveyor dimension	
		Weigh conveyor	
		Width	Length
CMJ30L	50	400	600

Standard specification

Dimensions (mm)

Checkweigher CMJ30L / CE3100

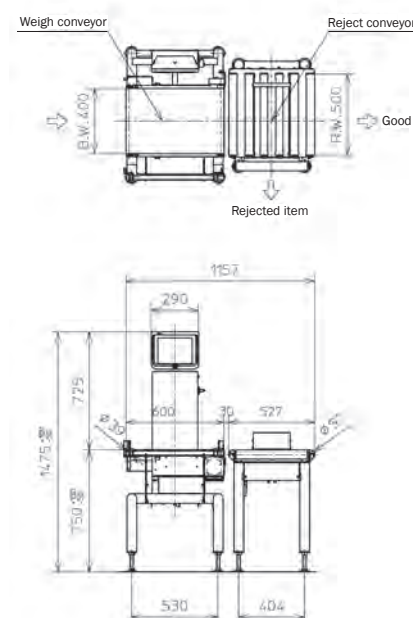


CMJ30L-2P0 (with pusher reject)

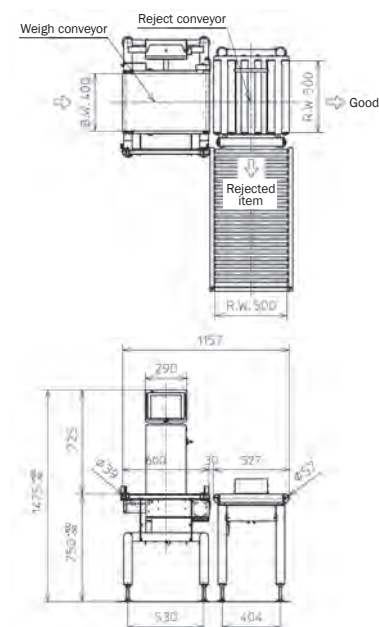


Dimensions (mm)

Checkweigher CMJ30L-2P0 / CE3100 with pusher reject



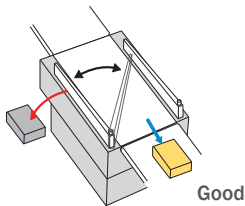
Checkweigher CMJ30L-2P0 / CE3100 with pusher reject and pool conveyor



Reject devices

■ Diverter reject (air / motor powered)

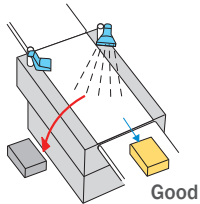
Rejects the product by diverter arm mechanism - over, under or accept. Ideal for thick products and boxes.



Model		CSJ				CMJ	
		FJ31660F	FJ31660FM(H)	FJ32460F(T)	FJ32460FM(H)	FJ33274F	FJ34084F
Product size (Max.)	Width	160mm	160mm	240mm	240mm	320mm	400mm
	Length	400mm	400mm	400mm	400mm	540mm	540mm
	Height	200mm	200mm	200mm	200mm	200mm	200mm
	Weight	2,200g	2,200g (1100g)	2,200g (3300g)	2,200g (1100g)	6,000g	6,000g
Speed (Max.)		270ppm	180ppm (220ppm)	200ppm	100ppm (150ppm)	150ppm	130ppm
Air supply		0.4~0.7MPa, 0.4NL/time	—	0.4~0.7MPa, 0.4NL/time	—	0.4~0.7MPa, 0.4NL/time	0.4~0.7MPa, 0.4NL/time
Belt speed		6~116m/min	6~116m/min	6~116(5~76)m/min	6~116m/min	4~62m/min	4~62m/min
Power supply		60VA	155VA	60VA	155VA	60VA	110VA
IP protection class		IP30					

■ Air blast reject

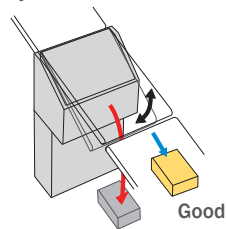
Uses air to reject the product. Ideal for high speed weighing of small and light products.



Model		CSJ	
		AJ21624I AJ2(3)1633I AJ2(3)1644I	AJ2(3)2433I AJ2(3)2444I
Product size (Max.)	Width	160mm	240mm
	Length	400mm	400mm
	Height	160mm	160mm
	Weight	300g	300g
Speed (Max.)		400ppm	400ppm
Air supply		0.4~0.7MPa, 5NL/time	0.4~0.7MPa, 5NL/time
Belt speed		6~116m/min	6~116m/min
Power supply		60VA	60VA
IP protection class		IP30	

■ Driven drop flap reject

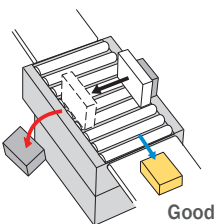
Driving drop flap reject system eliminates excess or short weigh items from all checked products by conveyor down.



Model		CSJ			CMJ
		SJ21624F SJ21633F SJ21644F	SJ22433F(T) SJ22444F(T)	SJ23240F SJ23250F SJ23260F	SJ24040F SJ24050F SJ24060F
Product size (Max.)	Width	160mm	240mm	320mm	400mm
	Length	400mm	400mm	540mm	540mm
	Height	130mm	130mm	130mm	130mm
	Weight	2,200g	2,200g (3,300g)	3,300g	12,000g
Speed (Max.)		100ppm	100ppm	50ppm	50ppm
Air supply		0.4~0.7MPa, 2.0NL/time	0.4~0.7MPa, 2.5NL/time	0.4~0.7MPa, 3.0NL/time	0.4~0.7MPa, 3.5NL/time
Belt speed		6~116m/min	6~116(5~76)m/min	5~76m/min	4~60m/min
Power supply		60VA	60VA	60VA	110VA
IP protection class		IP30			

■ Pusher reject

The device pushes the product to reject it from the conveyor. Suitable for thick products and boxes.

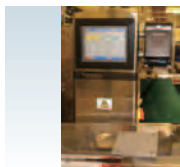


Model		CSJ			CMJ	
		PJ21624F PJ21633F PJ21644F	PJ22433F(T) PJ22444F(T)	PJ23240F PJ23250F PJ23260F	PJ24040F PJ24050F PJ24060F	PJ24553F
Product size (Max.)	Width	160mm	240mm	320mm	400mm	400mm
	Length	400mm	400mm	500mm	500mm	500mm
	Height	200mm	200mm	200mm	200mm	600mm
	Weight	2,200g	2,200g (3,300g)	3,300g	12,000g	30,000g
Speed (Max.)		180ppm	160ppm	120ppm	100ppm	50ppm
Air supply		0.4~0.7MPa, 2.0NL/time	0.4~0.7MPa, 2.5NL/time	0.4~0.7MPa, 3.0NL/time	0.4~0.7MPa, 3.5NL/time	0.4~0.7MPa, 3.5NL/time
Belt speed		6~116m/min	6~116(5~76)m/min	5~76m/min	4~60m/min	4~31m/min
Power supply		60VA	60VA	60VA	110VA	60VA
IP protection class		IP30				

Yamato & the Checkweigher

In 1966, we introduced the Checkweigher CB3. We have supplied high-performance, robust, and user-friendly Checkweigher Series units for about 50 years now, while building up a global customer base over that time. Our headquarters are located in Akashi, Japan, and we have regional offices in the U.S.A., Canada, Germany, the Netherlands, the U.K., France, Russia, China, India, UAE, Mexico and Thailand. Our worldwide sales network includes representatives in more than 70 countries, and our highly experienced sales and service staff provides customers everywhere with a high level of expertise and service.

■ On-site service



Installation



Application



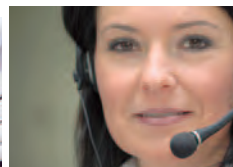
Training



Repair



Maintenance

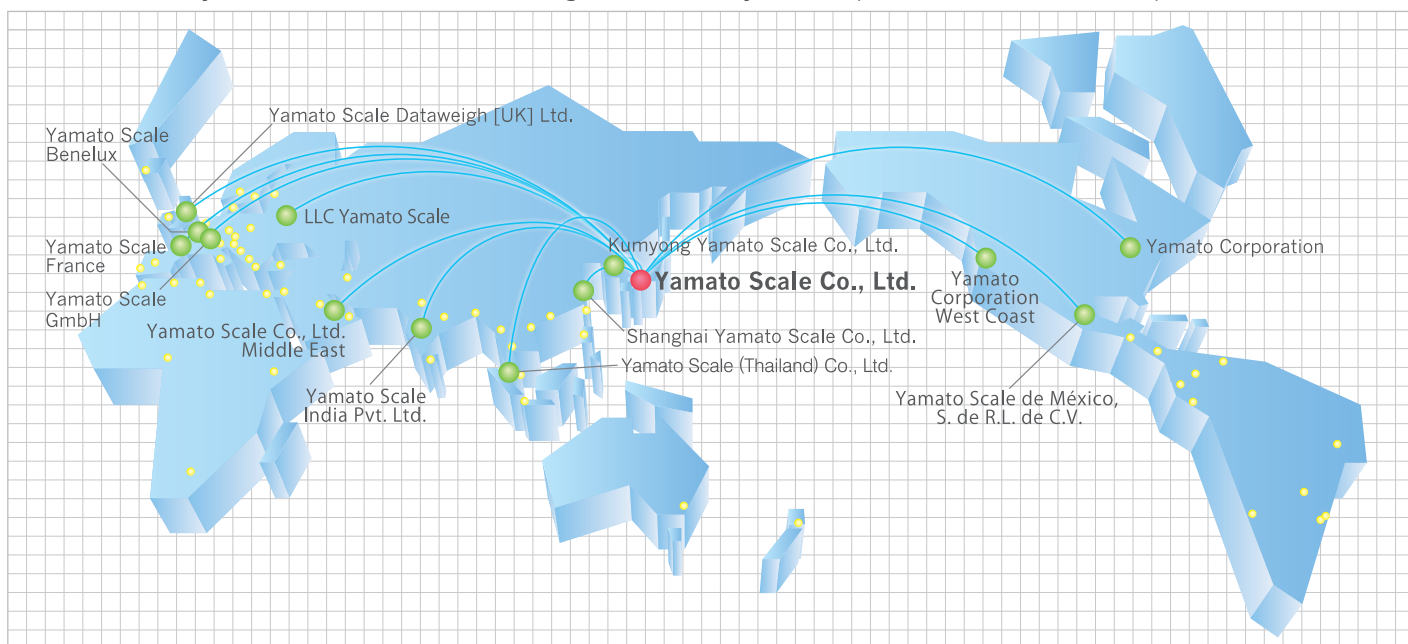


Helpdesk & hotline

■ In-house service

Worldwide Sales & Service Network

Yamato is the only manufacturer of multihead weighers with wholly-owned operations in America, Europe and Asia.



Spare Parts & Service

Yamato Spare Parts and Service are subject to the same high demands in quality as the machines themselves.

The listed speed, weight and volume are standard values. Other specifications are also available. Please contact Yamato for details.

This machine is covered by a number of patents worldwide.

All illustrations, specifications, and descriptions are subject to change without notice.



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